1) constant's value can not be change 2) value's data can be change

1) constant can be injected any where 2) value can be injected in controller, service, factory but can't be injected in config.

sample

var app = angular.module('app', []);

app.value('greeting', 'Hello');

app.config(function(greeting){

var radius = 4;

//PI can be injected here in the config block

var perimeter = 2 \* PI \* radius;

});

the below code will give error because trying to inject value into config.